

Primer on Hydrogen fuel cells

A light weight taking on the heavy weights

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Executive summary

- Hydrogen (H₂) is a credible alternative to battery technology in multiple applications that are looking at decarbonizing away from internal combustion technologies.
- > Increasingly focus will be on Green H_2 while dependence on Blue and Grey H_2 will be transitionary.
- Globally, there is a policy push and federal and state incentives driving investments in H₂. India also has a National Hydrogen Mission, fiscal incentives are still under works.
- Like all evolving technologies, costs curves for H₂, particularly Green H₂, are expected to sharply decline from US\$ 6-10/kg currently to US\$ 3-5/kg by 2030. Increasing adoption should bring down costs for electrolysis, membrane electrode assembly (MEA) and distribution.
- Proton Exchange Membrane (PEM) and Solid Oxide Fuel Cell (SOFC) will be the dominant technologies in fuel cells in the medium term. PEM has wider applications due to its low ramp up/down time and operating temperatures.
- Globally, the H₂ ecosystem is still in the build out stage with large companies consolidating technologies across production, conversion and distribution.
- In India the supply chain is still in the process of development. Recent announcement by Reliance Industries (RIL) will fast track this process. We expect the ecosystem in India to grow going forward.
- Key players in India that would participate in the H₂ economy in our view are: <u>Reliance Industries (NR), NTPC (NR), Tata Power (NR), Cummins (NEU), Siemens (NEU), Thermax (SELL), MTAR (NR), Carborundum Universal (NR), Elgi Equipments (NR), Linde (NR), and Tata Motors (BUY)...</u>
- Conclusion: With growing focus on decarbonization adoption of Hydrogen technologies particularly in transport, stand-by operations such as data centres and government subsidies should lead to decline in costs. Companies in India will most likely be part of the supply chain given long gestation and front loaded R&D (top four pure play global companies have cumulatively invested >\$700mn in R&D in past five years) for developing customized fuel cells. Domestic companies will increasingly develop products for the H₂ ecosystem. However, sizeable, commercial and tangible opportunities will take > 2-3 years to play out, in our view.



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Why Hydrogen?





Global policy support for Hydrogen



Global policies to encourage Hydrogen economy

European Union	 Twenty-eight European countries signed the Linz Declaration "Hydrogen Initiative" The EU targets 6 GW by 2024 and 40 GW by 2030, with a working assumption of 500 GW by 2050
China	 Subsidies for each module in the hydrogen supply chain. The goal of the subsidies on hydrogen refuelling cost is to reduce hydrogen cost per 100km to be less than or on par with that of ICE vehicles.
Japan	 Updated its Strategic Roadmap to implement the Basic Hydrogen Strategy The Development Bank of Japan joined a consortium of companies to launch Japan H₂ Mobility with a target to build 80 hydrogen refueling stations by 2021
Korea	 Published a hydrogen economy roadmap with 2022 and 2040 targets for buses, FCEVs and refueling stations Vision to shift all commercial vehicles to hydrogen by 2025. Provided financial support for refueling stations and eased permitting Announced a technological roadmap for the hydrogen economy
US	 Extended and enhanced the 45Q tax credit that rewards the storage of CO2 in geological storage sites Added provisions to reward the conversion of CO2 to other products, including through combination with hydrogen.
Australia	 Announced more than AUD 100 million to support hydrogen research and pilot projects. Commonwealth Scientific and Industrial Research Organisation (CSIRO) published a technical roadmap for hydrogen in Australia.
India	 Draft National Hydrogen Energy Mission 2021 NTPC Vidyut Vvyapar Nigam to provide ten hydrogen fuel cell based buses and cars in Leh and Delhi along with storage and dispensation facilities as a part of its pilot Indian Oil has floated a tender to purchase fifteen hydrogen fuel cell fitted buses that produce their own electricity

FOCUS

Increasing electrolyzer capacity Production of lower-cost green hydrogen A larger and better utilized distribution system Bigger and better utilized hydrogen refueling stations Zero carbon emissions by 2050

India towards Hydrogen economy

Draft National Hydrogen Energy Mission 2021

- Roadmap for using H₂ as an energy resource
- 2021-22 budget allocated **Rs 15bn** for renewable energy development and National Hydrogen Mission
- Contribute towards reducing our dependency on import of fossil fuels
- Focus on R&D and demand creation
- Hydrogen as a replacement for coke in the steel industry
- Hydrogen as a fuel in the fertilizer sector.





- Delhi became the first city in India to operate buses with hydrogen-enriched CNG
- NTPC is working on a pilot project to run 10 Hydrogen Fuel Cell (FC) based electric buses Hydrogen Fuel Cell-based electric cars in Leh and Delhi.



Roadmap for National Hydrogen Energy Mission Phase - 1 (2021-2024)







Source - Draft National Hydrogen Energy Mission Document, IEA, PhillipCapital India Research



Hydrogen - 101



Evolution of Hydrogen

Hydrogen's ability to combine with oxygen- first noted by Henry Cavendish	Nicholson and Carlisle created the first electrolyzer	A Welsh scientist, William Grove invented the first simple hydrogen fuel cell	Daimler and Benz came together to work on electric cars	Francis Bacon made advancements in the Grove's technology	Pratt and Whitney licensed Bacon's fuel cell patents in the 1960s and developed the technology for use by NASA	Companies after the oil crisis based their business models on hydrogen fuel using Grove's Paper and Bacon's patent information for conducting research
1766	1800	1839	1885	1950	1960	1970
A research team at Ballard Power Systems discovered a way to increase the power density of hydrogen, from 200 to 1,500 watts/litre	Reduction of poisoning effect of carbon monoxide in electrolysis	President Bush introduced the Hydrogen Fuel Initiative to boost the development of hydrogen fuel cell, delivery and storage technologies	The first commercial 2 MW power to gas (P2G) installation in Falkenhagen, Germany became active	H21- A collaborative gas industry programme focused on demonstrating UK gas network to carry 100% hydrogen	HES Energy Systems initiated its plans for Element One, a hydrogen-electric passenger aircraft	Fukushima Hydrogen Energy Research Field demonstration project -20 MW of solar power generation facilities on a 180,000m^2 site
1990	1999	2003	2013	2016	2018	2020



Sources of Hydrogen; Potential uses of Hydrogen will increase in the future



Future potential uses of Hydrogen by 2040





Methods of producing Hydrogen



Colours of Hydrogen

Comparison of different processes to produce Hydrogen

Hydrogen production Method	Method overview	Advantages	Disadvantages	Efficiency %	Cost [\$/kg]
Steam Reforming	Synthesis gas, a mixture of hydrogen, carbon monoxide, and a small amount of carbon dioxide, is created by reacting natural gas with high- temperature steam. The carbon monoxide is reacted with water to produce additional hydrogen.	Developed technology & Existing infrastructure	Produced CO, CO2 Unstable supply	74–85	2.27
Partial Oxidation	The methane and other hydrocarbons in natural gas react with a limited amount of oxygen (typically from air) that is not enough to completely oxidize the hydrocarbons to carbon dioxide and water.	Established technology	Along with H ₂ Production, produced heavy oils and petroleum coke	60–75	1.48
Gasification	A synthesis gas is created by reacting coal or biomass with high- temperature steam and oxygen in a pressurized gasifier, which is converted into gaseous components. The resulting synthesis gas contains hydrogen and carbon monoxide, which is reacted with steam to separate the hydrogen.	Abundant, cheap feedstock and neutral CO2.	Fluctuating H ₂ yields because of feedstock impurities, seasonal availability and formation of tar.	30–40	1.77–2.05
Electrolysis	An electric current splits water into hydrogen and oxygen. If the electricity is produced by renewable sources, such as solar or wind, the resulting hydrogen will be considered renewable	Established technology Zero emission Existing infrastructure O2 as byproduct	Storage and Transportation problem	60–80	10.3

Production cost comparison

Source – IEA, PhillipCapital India Research

Internals of a Green Hydrogen unit

Key modules in a green hydrogen unit

Electrolyzer and Fuel Cell Operation

Electrolyzer

A 1 MW electrolyzer has the capacity to support energy storage, hydrogen fuelling station and Industrial needs

Product Specification (System)						
Specification	Rating					
INPUT						
Electrical Input	480VAC, 60Hz (USA) / 400 VAC, 50Hz (EU)					
BALANCE OF PLANT						
Water Consumption (DI)	10kg/kg hydrogen produced					
PHYSICAL						
Dimensions (W*H*L)	8'x9'6"x40' container					
Weight	35 tons					
Ambient Temperature	-20°C to +40°C					
PERFORMANCE						
Hydrogen Production	200Nm3/hr / 18kg/hr					
Hydrogen Purity	99.999%					
Hydrogen pressure	40 bar					
Start-up time	30 seconds (warm start) / < 5mintues (cold start)					
Average efficiency at stack- level	49.9 kWh / kg					

1 MW: 450 kg/day H₂

40 ft container Integrating 1 – 2 MW Stacks Power conditioning AC / DC Water Purification Unit Gas Separation & Gas Purification

Different types of fuel cells

Technology	Proton Exchange Membrane	Alkaline Fuel Cell	Phosphoric Acid Fuel Cell	Solid Oxide Fuel Cell	Molten Carbonate Fuel Cell
Electrolyte Materials	PEM Membrane- Nafion, Flemion etc	KOH, NaOH, H ₂ SO ₄	Phosphoric acid soaked in a porous matrix or imbibed in a polymer membrane	ZrO ₂ stabilised by Y ₂ O ₃ , MgO or CaO etc	Molten lithium, sodium, and/or potassium carbonates, soaked in a porous matrix
Catalyst Materials	Platinum	Nickel/Silver	Platinum	LaMnO ₃ /LaCoO ₃	Nickel
Operating temp in celsius	50-100	90-100	150-200	650-1000	600-700
Advantages	 Quick start Works at room temperature Air as oxidant High energy conversion efficiency, high power density 	 Quick start Works at room temperature	 Insensitive to CO2 Better tolerance to Carbon monoxide 	Air as oxidantHigh energy efficiency	Air as oxidantHigh energy efficiency
Weaknesses	 Special requirements for components- expensive polymer electrolyte membrane, porous electrodes, and current collectors. Sensitive to CO Reactants need to be humidified 	 Need pure oxygen as oxidant Efforts needed to reduce resistances like- electrochemical reaction resistance, bubble resistance, etc 	 Sensitive to CO and sulfur. Slow start. Acid has corrosive effects 	 High operating temperature 	 High operating temperature
Applications	Vehicle Power Portable power	Aerospace Military	Distributed generation	Large distributed generation Portable power	Large distributed generation

Hydrogen Fuelling Station

A typical Hydrogen fueling stations consists of:

- **Bulk Storage Tank:** Cryogenic storage that holds 15,000-18,000 gallons of liquid hydrogen at -423°F (-253°C).
- > Compression Pumps: Compress liquid hydrogen to gaseous hydrogen at 7,000 psi.
- **Gaseous Storage Tubes:** Holds approximately 120kg of gaseous hydrogen.
- > Average capex to set up a hydrogen fueling station with a capacity of 200-1000kgs/day is \$0.9-1.8mn (Source: IEA)

Hydrogen handling- transportation and storage

Transportation method	Long-c transp	listance ortation	Short-distance distribution		Storage				
	Pipeline	Tankers	Pipeline	Trucks	Trains	Tank	Pipeline	Can	Cavern
Physical Transformation									
Compression	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		\checkmark
Liquefaction		\checkmark		\checkmark	\checkmark	\checkmark			
Chemical combination									
Ammonia	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		
LOHC		\checkmark		\checkmark	\checkmark	\checkmark			
Hydrides		\checkmark		\checkmark	\checkmark			\checkmark	
Scale	-2,000 km	>3,000 km	<500 km	<500 km	<1,000 km	Small to mid-scale	Small to mid-scale	Small-scale	Large-scale

For a 3,000 km journey, transporting gaseous hydrogen through a pipeline is about \$2/kg compared to about \$1.5/kg transported by ship

For a 500 km journey, transporting compressed gaseous hydrogen by trucks costs about \$2/km versus about 40¢ to 80¢/km for pipelines

LOHC is liquefied organic hydrogen carrier

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Hydrogen storage benefits and barriers

Hydrogen storage technology	Benefits	Barriers
Compressed gas cylinders:	Well understood up to pressures of 200 bars; generally available; can be low cost	Only relatively small amounts of Hydrogen are stored at 200 bar; fuel storage energy densities at high pressure (700bar) are comparable to liquid hydrogen, but still lower than that for gasoline and diesel; high pressure storage still under development
Liquid tanks:	Well-understood technology; good storage density possible	Very low temperatures require super insulation; cost can be high; some hydrogen is lost through evaporation; energy intensity of liquid hydrogen production; energy stored still not comparable to liquid fossil fuels
Metal hydrides:	Some technology available; solid- state storage; can be made into different shapes; thermal effects can be used in subsystems; very safe	Heavy; can degrade with time; currently expensive; filling requires cooling-circuit
Chemical hydrides:	Well known reversible hydride formation reactions e.g. NaBH; compact	Challenges in the logistics of handling of waste products and in infrastructure requirements
Carbon structures:	May allow high storage density; light; may be cheap	Not fully understood or developed; early promise remains unfulfilled

Temperature sensor

TPRD = Thermally Activated Pressure Relief Device

Valve

Boss

Cost competitiveness of Hydrogen and use cases

What does Green Hydrogen cost today?

Assumptions:

- Electrolyzer cost (CAPEX) US\$ 1mn/MW
- Annual OPEX is 1.5% of CAPEX
- Electrolysis requires ~50kWh to produce 1kg of Hydrogen
- Renewable energy cost per MWh 50 to 115 USD
- Low temperature electrolyzer cost USD/kWe = 1300
- Hydrogen produced by a 1MW electrolyzer in a day = 450 Kg
- Electrolyzer stack life 75,000 hours
- Distribution costs are currently c.60% of the outlay

		2020	
Particulars	Solar	Wind onshore	Wind offshore
Renewable energy cost in US- LCOE (USD/MWh)	50	35	115
Renewable energy cost in US- LCOE (USD/kWh)	0.05	0.035	0.115
Total renewable energy cost to produce 1kg H ₂	2.5	1.8	5.5
Low temperature electrolyzer cost (USD/kWe		1,300	
Electrolyzer life		75,000	
PEM Electrolyzer cost to produce 1 kg Hydrogen	0.87	0.87	0.87
Pre distribution cost of 1 kg H ₂	3.37	2.62	6.62
Distribution costs per kg of H ₂	2.02	1.57	3.97
Total Cost (\$/kg)	5.4	4.2	10.6

Lowering renewable energy, CAPEX and distribution costs to achieve H₂ cost of \$ 2-3/kg

By 2030 Costs (USD/kg) reduce to...

Future Costs of Green Hydrogen USD/kg

2030

Water electrolysis Capex and Efficiency

Efficiency (LHV)

700

69%

Capex

900

64%

2020

USD/kWe 1,000

800

600

400

200

■ Solar ■ Wind on-shore ■ Wind off-shore

PhillipCapital

78%

74%

70%

66%

62%

74%

450

Long term

Drivers of Hydrogen cost competitiveness in different sectors

Assuming 50/50 blend of low carbon and average renewable hydrogen

Cost competitiveness analysis- Hydrogen vs Diesel generators

Federal tax credit considered as 30% of the installed cost of the fuel cell

Without policy support the fuel cell becomes cost competitive in 10 years

	Typical Fuel cell	Diesel Generator
	5 kW system in Integrated power Cabinet with fuel storage	20 kW with ATS and fuel storage
Capital Cost	USD	USD
Hardware	35920	20000
Permitting Installation	13000	17500
Total first cost	48920	37500
Operational Costs		
Annual Maintenance/ materials	300	1400
Annual fuel & delivery	223	500
Total Annual OPEX	523	1900
Cost comparison in 2 years	49443	39400
Cost comparison in 5 years	51535	47000
Cost comparison in 10 years	54150	56500

With policy support the fuel cell becomes cost competitive within 2 years

	Typical Fuel cell	Diesel Generator
	5 kW system in Integrated power Cabinet with fuel storage	20 kW with ATS and fuel storage
Capital Cost	USD	USD
Hardware	35920	20000
Permitting Installation	13000	17500
Incentives- Federal tax credit	14676	0
Total first cost	34244	37500
Operational Costs		
Annual Maintenance/ materials	300	1400
Annual fuel & delivery	223	500
Total Annual OPEX	523	1900
Cost comparison in 2 years	34767	39400
Cost comparison in 5 years	36859	47000
Cost comparison in 10 years	39474	56500

Hydrogen PEV's vs Battery operated vehicles

Battery EVs	
Pros	Cons
Has momentum	A fledgling industry
Basis for a charging infrastructure is widely available	Refueling network sparse, expensive to implement
Model pipeline and segment coverage are growing	OEM offer is either low volume, or absent altogether
Affordability is improving steadily	Cost is greater than BEV (partly due to low volume)
Better on-board efficiency, fewer steps to produce fuel	FCEV packaging currently less optimal than BEV
All OEMs will offer a BEV portfolio in the medium term Hydrogen Fuel Cell EVs	More losses on-board, and from hydrogen production
Pros	Cons
Range & charge time not suitable for all usage cycles	Quick to refuel, range comparable to ICE
Current cost of using an FCEV is high	Technology is proven and available, though immature
Driver re-education is required, benefits hard to sell	Specific energy capacity of H_2 far greater than battery
No guarantee of a battery breakthrough	Lower environmental impact from production process
Battery raw material supply may not be sustainable	Rare and/or exotic material requirement is lower
BEV batteries are very difficult to recycle at EOL	FC stacks are refurbish-able and up to 95% recyclable

Conclusion- Hydrogen FCEVs are better equipped for long distances and battery EVs for short distances

Source – Copenhagen Centre on Energy Efficiency

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Fuel cell electric car

			FuerCe	li Electric Venicle Specifi	cations- loyota iviirai
Fuel cell boost converter		Fuel cell stack	Vehicle	Cruising range	Approx 550 km Estimated
A compact, high-efficiency, high-capacity		Toyota's first mass-production		Maximum speed	178 km/hr
converter newly developed to boost fuel cell stack voltage to 650 V. A boost converter is used to obtain an output with a higher voltage		fuel cell, featuring a compact size		Volume power density	3.1 kW/L
		And world top level output density.	Fuel Cell Stack	Maximum output	114 Kw
		Maximum output: 114 kW		No of tanks	2
than the input.		(155 DIN hp)		Nominal working pressure	- 700 bar
			High pressure	Tank storage density	5 7 wt%
			hydrogen tank	Maximum output	113 Kw
		Battery		Maximum torque	335 Nm
			Pofuelling time	Maximum torque	2 mins
-6-1		A nickel-metal hydride	Nerdening time		5 111115
		recovered from deceleration and assists fuel cell stack output during acceleration.	Toyota FC stack Type: Polymer electrolyte Maximum output: 114 kW Volume power density: 3.1 (world top level *1) Humidification system: Int circulation system (humidifier-less; world-first *1)	fuel cell (155 DIN hp) kW/L ernal	Fuel cell boost converter Maximum output voltage: 650 V Number of phases: 4 phases
Power control unit	Motor	High-pressure hydrogen tank	17		No. Contraction
A mechanism to optimally control both fuel cell stack output under various operational conditions and drive battery charging and discharging.	Motor driven by electricity generated by fuel cell stack and supplied by battery. Maximum output: 113 kW (154 DIN hp) Maximum torque: 335 N·m	Tank storing hydrogen as fuel. The nominal working pressure is a high pressure level of 70 MPa (700 bar). The compact, lightweight tanks feature world's top level tank storage density.	Auxiliary	Tool a	

Tank storage density: 5.7 wt%

components

Hydrogen circulating pump, etc.

Industrial use of Hydrogen fuel- Forklifts for material handling

- On-demand hydrogen production for industrial users including electric turbine cooling, hydrogenation for food manufacturers, float glass processing and semiconductor fabrication.
- US company Power Plug has commercialized hydrogen powered forklift trucks.
- The forklifts use a nickel-aluminium alloy hydrogen storage material called Hy-Stor 208 in their fuel tanks.
- The forklifts can be refuelled in 15 minutes, a fraction of the time recharging a battery forklift takes.

Plug Power's GENDRIVE Fuel Cell for Material Handling Equipment				
Product Specifications	(14	400)		
Nominal Voltage (VDC)	36	48		
Operating Temperature (Deg F)	22 t	o 104		
Fueiling				
Hydrogen Storage (Kg)	().7		
Pressure	350	0 bar		
Fill Time	< 3 n	ninutes		

Key participants in the Hydrogen ecosystem

Major players (global) in the Hydrogen value chain

Manufacturers	Products and Services		Bloomenergy
United Hydrogen Inc	Hydrogen generation and storage	BALLARD °	
Giner ELX (Plug Power)	Grid-level energy storage and on-site hydrogen generation for fuel cell vehicle refueling stations		POWER
Hygen	Decentralised Fuelling Infrastructure Construction	<pre>《 AFCEnergy</pre>	HYGEN
Apex Clean Energy	Development construction and operation of Renewable energy and energy storage/distribution services		
Hydrogenics Corporation (Cummins)	PEM fuel cell designer and maker	(N) DE NORA	Mehrer
AFC Energy	Electrolyzers, fuel cells, invertors, Fuel storage		
Advanced Plastics	Fuel Cell Plates		
De Nora	Electrodes	hvdr() aenious	M/vetrach I
Areva H ₂ Gen	Electrolyzers	LOHC TECHNOLOGIES	VV YSUI dCIIIII Custornized solutions in high pressure
Meher Compression Customised solution	ns Compressors	Q	an
Sauer Compressors	Compressors	Sauer Compressors	advanced plastics
Hydrogenious LOHC Technologies	Distribution Infrastructure		minins
Kustec	Hydrogen Cooling		, cui
Wystrach	Mobile Hydrogen Filling station, storage infrastructure	KÄLTE- UND SYSTEMTECHNIK GM	B H

Plug Power – Not Rated

Headquarters: USA

- Founded in 1997, Plug Power is a leading provider of clean hydrogen and zero emission fuel cell solutions that are both cost effective and reliable
- Products offered for e-mobility, material handling and stationary power
- The company is a leader in the forklift field.
- It is building 5 green Hydrogen plants in the USA expected to be operational by 2024
- The company now has a 95% market share for hydrogen fuel cells in the transportation industry.

Financials (USD mn)	2016	2017	2018	2019	2020
Revenue	86	100	175	230	363
EBITDA	-46	-92	-54	-4	-83
РАТ	-57	-127	-78	-84	-140
R&D	21	29	34	15	28
R&D/Sales(%)	25	29	19	7	8
Debt	19	79	234	290	-932
Debt/Equity (%)	20	106	681	221	-64
OCF	-30	-60	-58	-53	-155
OCF/EBITDA	NA	NA	NA	NA	NA
NWC	-2	-21	-29	40	68
NWC % Sales	-2	-21	-17	17	19

Ballard Power – Not Rated

Headquarters: Canada

- Founded in 1979, Ballard is a leading provider of clean energy and fuel cell solutions
- Products offered include PEM fuel cells for marine industry, for heavy-duty motive, portable power, material handling, engineering services
- Ballard modules power the U.K.'s first fully sized hydrogen demonstrator refurbished train
- Ballard modules powers Ultra heavy duty mining truck for Anglo, the world's largest platinum group metals mining company

Financials (USD mn)	2016	2017	2018	2019	2020
Revenue	85	121	97	106	104
EBITDA	-11	1	-15	-17	-32
PAT	-21	-8	-27	-39	-51
R&D	20	25	27	25	36
R&D/Sales(%)	23	21	28	24	34
Debt	-65	-53	-187	-128	-748
Debt/Equity(%)	-54	-45	-66	-51	-83
OCF	-4	-10	-32	-14	-43
OCF/EBITDA	NA	NA	NA	NA	NA
NWC	-8	3	22	17	39
NWC % Sales	-9	3	22	16	37

BALLARD

Bloomenergy – Not Rated

Headquarters: USA

- Bloomenergy was established in 2001.
- The company has developed a distributed, on-site electric power solution that is redefining the \$2.4 trillion electric power market.
- Products offered include Solid Oxide Fuel Cells, Electrolyzers, Microgrids, clean and affordable power generation systems
- The company is actively pursuing partnerships building on momentum with hydrogen-to-power (SK partnership) and shipping (Samsung HI partnership)

Financials (USD mn)	2016	2017	2018	2019	2020
Revenue	209	376	633	785	794
EBITDA	-196	-111	-110	-81	-19
PAT	-280	-263	-274	-304	-158
R&D	47	51	89	104	84
R&D/Sales	22	14	14	13	11
Debt	638	734	416	434	194
Debt/Equity (%)	-2	-1	1047	-3	137
OCF	-283	-67	-92	164	-99
OCF/EBITDA	NA	NA	NA	NA	NA
NWC	-26	45	186	-304	-65
NWC % Sales	-12	12	29	-39	-8

Bloomenergy

Fuel Cell Energy – Not Rated

Headquarters: USA

- Founded in 1969, Fuel Cell Energy designs, manufactures, operates and services Direct Fuel Cell power plants that run on natural gas and biogas
- The company is a global leader in delivering clean, efficient and affordable fuel cell solutions configured for the supply, recovery and storage of energy.
- U.S. Department of Energy recently awarded Fuel Cell Energy an additional \$8 Million in funding for its differentiated Solid Oxide Platform

Financials (USD mn)	2016	2017	2018	2019	2020
Revenue	108	96	89	61	71
EBITDA	-41	-35	-36	-34	-16
PAT	-51	-54	-47	-78	-89
R&D	21	20	23	14	5
R&D/Sales(%)	19	21	26	23	7
Debt	2	43	50	103	33
Debt/Equity (%)	1	23	28	76	13
OCF	-47	-72	16	-31	-37
OCF/EBITDA	NA	NA	NA	NA	NA
NWC	66	56	31	12	25
NWC % Sales	61	59	35	20	36

Cummins Inc – Not Rated

Headquarters: USA

- Cummins Inc. was founded in 1919. Its products range from diesel, natural gas, electric and hybrid powertrains and powertrain-related components including filtration, aftertreatment, turbochargers, fuel systems, controls systems, air handling systems, automated transmissions, electric power generation systems, batteries, electrified power systems, hydrogen generation and fuel cell products.
- Cummins established alternative energy as a commercial entity in 2017 and gained new capabilities through inorganic acquisitions such as Hydrogenics, Johnson Matthey Battery systems, Brammo, Efficient drives etc enabling it to be leading player in hydrogen and fuel cell technology.
- CMI partnered Iberdrola to announce one of the world's largest electrolyzer plants for the production of green hydrogen to be located in Castilla-La Mancha, Spain

Financials (USD mn)	2016	2017	2018	2019	2020
Revenue	17509	20428	23771	23571	19811
EBITDA	2549	2906	3782	3634	3087
PAT	1394	999	2141	2260	1789
R&D	637	754	902	1001	906
R&D/Sales(%)	4	4	4	4	5
Debt	476	439	951	1398	755
Debt/Equity (%)	7	5	12	17	8
OCF	1939	2277	2378	3181	2722
OCF/EBITDA	1	1	1	1	1
NWC	2262	1882	2131	1998	2161
NWC % Sales	13	9	9	8	11

Siemens Energy – Not Rated

Headquarters: Germany

- Siemens Energy was founded in 2020 by the spin off of the former Gas and Power division of Siemens group. It also has 67% stake in Siemens Gamesa
- Siemens Energy has a footprint across Power Generation and Transmission, Oil and Gas, Industrials, Hydrogen and Renewable Energy Technologies
- It has been in the forefront of technological innovations both in Conventional and Renewable Energy. It has recently announced that it will provide two turbines to Omaha Public Power District's Plant in Nebraska. The turbines have the ability to run on 30% hydrogen and biodiesel.

Financials (INR mn)	2017	2018	2019	2020
Revenue	33,238	33,360	32,484	30,756
EBITDA	2,833	2,068	1,913	1,764
PAT	1,005	651	178	-1,799
R&D	1,227	1,273	1,129	1,103
R&D/Sales(%)	3.7	3.8	3.5	3.6
Debt	(483)	(449)	(691)	(1,981)
Debt/Equity (x)	(3.6)	(3.6)	(4.8)	(11.0)
OCF	534	755	1,642	1,637
OCF/EBITDA	0.2	0.4	0.9	0.9
NWC	2,139	-476	-1,277	-5,032
NWC % Sales	6.4	(1.4)	(3.9)	(16.4)

Headquarters: UK

- ITM Power was founded in 2001
- ITM Power designs and manufactures products which generate hydrogen gas, based on Proton Exchange Membrane (PEM) technology.
- Its product portfolio consists of electrolysers ranging from 600kW to 100 MW. It also builds owns and operates hydrogen refueling stations through its wholly owned subsidiary, ITM Motive. It currently operates and owns 7 hydrogen refueling stations

2016	2017	2018	2019	2020
3	3	4	6	4
(5)	(4)	(6)	(10)	(26)
(6)	(5)	(8)	(12)	(37)
3	3	2	3	3
101	84	55	51	70
(5)	(4)	(28)	(7)	(42)
(29)	(23)	(57)	(20)	(60)
(11)	(7)	(11)	(15)	(15)
NA	NA	NA	NA	NA
7	7	14	19	8
253	214	325	319	196
	2016 3 (5) (6) 3 101 (5) (29) (11) NA 7 253	2016201733(5)(4)(6)(5)3310184(5)(4)(29)(23)(11)(7)NANA77253214	201620172018 3 3 4 (5) (4) (6) (6) (5) (8) 3 3 2 101 84 55 (5) (4) (28) (29) (23) (57) (11) (7) (11) NANANA 7 7 14 253 214 325	20162017201820193346(5)(4)(6)(10)(6)(5)(8)(12)3323101845551(5)(4)(28)(7)(29)(23)(57)(20)(11)(7)(11)(15)NANANANA771419253214325319

NWC % Sales

Thermax -	- SELL
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Financials (INR mn) 2016 2017 2018 2019 2020 2021 51,450 44,831 44,649 59,732 57,313 47,913 Revenue EBITDA 4,291 4,330 4,009 4,574 4,062 3,552 PAT 2,823 2,970 2,825 2,460 2,322 3,244 R&D 227 196.1 226.2 318.6 298.5 NA 0.4 0.4 0.5 0.5 0.5 R&D/Sales(%) NA Debt (10,292) (9,520) (13,430) (10,124) (11,599) (18,275) Debt/Equity (x) (0.4) (0.4) (0.5) (0.3) (0.4) (0.6)OCF 4,234 4,924 7,107 716 4,568 8,633 OCF/EBITDA 0.2 1.0 1.1 1.8 1.1 2.4 NWC 2,717 3,191 148 3,780 (565) 4,377

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Headquarters: India

- Thermax was established in 1966
- Thermax operates in 3 segments Energy, Environment and Chemicals. The group has 15 manufacturing facilities 10 in India, 2 in Denmark and one each in Poland, Germany and Indonesia.
- The company's product portfolio includes Heating, Cooling, Powergen, Renewable energy, Air Pollution Control, Water, Chemicals, Waste Management product and solutions. It is also developing Hydrogen fuel cells and Solar films

THERMAX

MTAR Technologies – Not Rated

Headquarters: India

- MTAR was promoted in 1970 by technocrats with the intent to manufacture precision engineered products for agencies such as ISRO, NPCIL and DRDO that were looking to localise mission critical technologies.
- Presently, MTAR has a portfolio of 29 products catering to Clean Energy (3), Nuclear (14), Defence and Space (6 each) that it manufactures out of seven plants.
- MTAR is currently engaged in new product development by entering into sheet metal fabrication, roller screws and large and medium sized gears.
- Most of the products manufactured by MTAR are import substitutes hence, it has limited competition

Financials (INR mn)	2016	2017	2018	2019	2020	2021
Revenue	815	1,007	1,566	1,837	2,138	2,464
EBITDA	121	(113)	319	537	580	831
РАТ	2	(187)	54	400	315	462
Debt	187	194	107	88	54	(1,794)
Debt/Equity (x)	0.1	0.1	0.1	0.0	0.0	(0.4)
OCF	330	124	170	515	634	203
OCF/EBITDA	2.7	-1.1	0.5	1.0	1.1	0.2
NWC	848	610	753	760	689	1,324
NWC % Sales	104	61	48	41	32	54

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